ANN ARBOR HISTORIC DISTRICT COMMISSION

Staff Report

ADDRESS: 224 Murray Avenue, Application Number HDC21-318

DISTRICT: Old West Side Historic District

REPORT DATE: December 9, 2021

REPORT PREPARED BY: Jill Thacher, Historic Preservation Coordinator

REVIEW COMMITTEE DATE: December 6, 2021

	OWNER	APPLICANT
Name: Address:	Ann Verhey-Henke 224 Murray Ave Ann Arbor, MI 49103	Gary Pipa – Oak Electric 5492 Dixie Hwy Waterford, MI 48329

Phone:

BACKGROUND: This 1 ³/₄ story gable-fronter features one-over-one windows, a screened in front porch with a hipped roof, a gabled wall dormer on the south elevation, and a large rear addition. It was first occupied in 1914 by Warren Burkley, a clerk at F.W. Gross.

(248) 623-4900

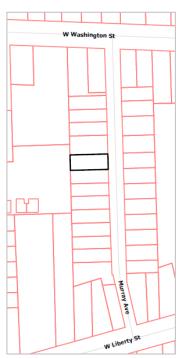
LOCATION: The property is located on the west side of Murray Avenue, south of West Washington and north of West Liberty.

APPLICATION: The applicant seeks HDC approval to install a solar array of black-on-black panels on the south-facing roof of the house.

APPLICABLE REGULATIONS:

From the Secretary of the Interior's Standards for Rehabilitation:

- (2) The historic character of a property shall be retained and preserved. The removal of historic materials or alteration of features and spaces that characterize a property shall be avoided.
- (9) New additions, exterior alterations, or related new construction shall not destroy historic materials that characterize the property. The new work shall be differentiated from the old and shall be compatible with the massing, size, scale, and architectural features to protect the historic integrity of the property and its environment.



(10) New additions and adjacent or related new construction shall be undertaken in such a manner that if removed in the future, the essential form and integrity of the historic property and its environment would be unimpaired.

From the Secretary of the Interior's Guidelines for Rehabilitating Historic Buildings:

Roofs

<u>Recommended</u>: Identifying, retaining, and preserving roofs--and their functional and decorative features—that are important in defining the overall historic character of the building.

<u>Not Recommended</u>: Changing the configuration of a roof by adding new features such as dormer windows, vents, or skylights so that the historic character is diminished.

Energy Efficiency

<u>Recommended</u>: Placing a new addition that may be necessary to increase energy efficiency on non-character-defining elevations.

<u>Not Recommended</u>: Designing a new addition which obscures, damages, or destroys character-defining features.

Mechanical Equipment

Recommended: Providing adequate structural support for new mechanical equipment.

<u>Not Recommended</u>: Failing to consider the weight and design of new mechanical equipment so that, as a result, historic structural members or finished surfaces are weakened or cracked.

Installing a new mechanical system so that character-defining structural or interior features are radically changed, damaged, or destroyed.

From the Ann Arbor Historic District Design Guidelines (other Guidelines may apply):

Solar

<u>Appropriate</u>: Mounting solar panels at grade or on ground pole mountings. In the absence of an appropriate ground-based mounting location, panels should be mounted on side or rear facing roof surfaces.

Installing mechanical and service equipment on the roof related to the solar units and their related devices so that they are inconspicuous from the public right-of-way and do not damage or obscure character-defining features.

For sloped roof installations, mounting solar panels parallel to and within 8" of roof surface.

<u>Not Appropriate</u>: Mounting solar panels and their related devices on primary elevations or roofs that face the primary elevation or in planes that are highly visible from the street view. This location has the highest impact on the historic character of the historic building and all other options should be thoroughly explored.

Any other alteration or installation procedure that will cause irreversible changes to historic features or materials.

STAFF FINDINGS:

 The application proposes to install an array of thirteen 360 watt solar panels on the south face of the main in three sections. Black modules with black framing are appropriately proposed (this was confirmed with the applicant via email). The array is 18" below the roof ridge on the main house block and on the



addition. The roof has dark gray asphalt shingles. The service panel and meter are located on the north (side) elevation.

- 2. Three panels are proposed to be located on the historic part of the house, in front of the wall dormer. Two more face the street on the addition; these are set back about 30' from the sidewalk and partially obscured by the wall dormer. The remaining eight panels are behind the addition's cross gable. Staff believes the panels will not be a visual distraction from the historic house or nearby properties.
- 3. Staff believes that the materials and design of the solar panels are compatible with the existing structure, neighboring buildings, and the surrounding historic district, and meet both the Secretary of the Interior's Standards and the *Ann Arbor Historic District Design Guidelines*.

POSSIBLE MOTIONS: (Note that the motion is only a suggestion. The Review Committee, consisting of staff and at least two Commissioners, will meet with the applicant on site and then make a recommendation at the meeting.)

I move that the Commission issue a certificate of appropriateness for the application at 224 Murray Avenue, a contributing property in the Old West Side Historic District, to install a black-on-black solar array, as proposed. The work is compatible in exterior design, arrangement, texture, material and relationship to the rest of the building and the surrounding area and meets *The Secretary of the Interior's Standards for Rehabilitation* and *Guidelines for Rehabilitating Historic Buildings,* in particular standards 2, 9 and 10 and the guidelines for roofs, energy efficiency, and mechanical systems, as well as the *Ann Arbor Historic District Design Guidelines*, particularly as they pertain to solar installations.

ATTACHMENTS: application, drawings, technical information.

224 Murray Avenue (November 2020, Google Street View)

HISTORIC DISTRICT COMMISSION

PLANNING AND DEVELOPMENT SERVICES

 City Hall:
 301 E. Huron St. Ann Arbor, MI 48104-6120

 Mailing:
 P.O. Box 8647, Ann Arbor, MI 48107-8647

 Phone:
 734.794.6265 ext. 42608

 jthacher@a2gov.org

 Fax:
 734.994.8460

APPLICATION MUST BE FILLED OUT COMPLETELY

PROPERTY LOCATIO		R INFORMATIO	N								
NAME OF PROPERTY OW	NER							HISTORIC DIST	RICT		
Ann Verhey-Her	nke										
										CITY	
224 Murray Ave				51444 455	DECC					ANN	ARBOR
ZIPCODE	DAYTIME PI	IONE NUMBER		EMAIL ADD							
48103	(734) 646-2541		averhe	y@umic	ch.e	du			1	
PROPERTY OWNER'S ADD	RESS (IF DIFF	ERENT FROM ABOV	'E)					CITY		STATE, Z	(IP
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APPLICANT INFORM NAME OF APPLICANT (IF		OM ABOVE)									
		<u> </u>									
Gary Pipia Oak ADDRESS OF APPLICANT 5492 Dixie Hwy.										CITY Water	ford
STATE		ZIPCODE			PHONE / C	CELL #			FAX No		
МІ		48329			(248) 623-490	C	()	
EMAIL ADDRESS	ctric.com				(210		7020 100	<u> </u>		,	
APPLICANT'S SIGNA	ATURE <i>(if a</i>	lifferent from P	Property O	wner)							
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PROPOSED WORK											
Describe in detail ec	ach propos	ed exterior alte	ration, imp	provemen	t and/or r	epai	r (use additio	nal paper, if n	ecessary).		
DESCRIBE CONDITIONS THAT JUSTIFY THE PROPOSED CHANGES:											
For Further Assistance	For Further Assistance With Required Attachments, please visit <u>www.a2gov.org/hdc</u>										

G:\Community Services\CSA Shared\Planning & Development\Permit Application Forms

OFFICE USE ONLY			
HDC#			
BLDG#			
DATE STAMP			



HISTORIC DISTRICT COMMISSION APPLICATION

FEE CHART				
DESCRIPTION				
STAFF REVIEW FEES	FEE			
Application for Staff Approval	\$35.00			
Work started without approvals	Additional \$50.00			
HISTORIC DISTRICT COMMISSION FEES				
All other proposed work not listed below	\$100.00			
Work started without approvals	Additional \$250.00			
RESIDENTIAL – Single and 2-story Structure				
Addition: single story	\$300.00			
Addition: taller than single story	\$550.00			
New Structure - Accessory	\$100.00			
New Structure – Principal	\$850.00			
Replacement of single and 2-family window(s)	\$100 + \$25/window			
COMMERCIAL – includes multi-family (3 or structures	more unit)			
Additions	\$700.00			
Replacement of multi-family and commercial window (s)	\$100 + \$50/window			
Replacement of commercial storefront	\$250.00			
DEMOLITION and RELOCATION				
Demolition of a contributing structure	\$1000.0			
Demolition of a non-contributing structure	\$250.00			
Relocation of a contributing structure	\$750.00			
Relocation of a non-contributing structure	\$250.00			

FOR COMMISSION REVIEWS:

- Application withdrawals made before public notice is published will qualify for a 50% refund of the application fee.
- Application withdrawals made after public notice is sent but before the public hearing will qualify for a 25% refund of the application fee.

INSTRUCTIONS FOR SUBMITTING APPLICATIONS

All HDC applications must be signed by the property owner and the applicant, if different, with the exception of staff approvals, which may be signed by only the applicant.

All completed HDC applications and their attachments may be submitted to Planning and Development Services by mail, in person (paper or digital), faxed, or via email to <u>building@a2gov.org</u>.

We accept CASH, CHECK, and all major credit cards. Checks should be made payable to "City of Ann Arbor"

HDC applications that are incomplete or not submitted with the required documentation or payment will not be processed or approved.

APPLICATION EXPIRATION

HDC applications expire three (3) years after the date of approval.

OFFICE USE ONLY	OFFICE USE ONLY						
Date of Hearing:							
Action	□ HDC COA	HDC Denial					
Action	□ HDC NTP	□ Staff COA					
Staff Signature							
Comments							
Fee:	\$						
Payment Type	 Check: # Cash Credit Card 						

SCOPE OF WORK

PHOTOVOLTAIC SYSTEM SUMMARY SYSTEM SIZE: DC STC - 4.680 KW

MODULES: (13) SUNPOWER SPR-X22-360-E-AC (360W) MICRO-INVERTER MODULES

ROOF 1:-ARRAY TILT: 23° ROOF 1:-AZIMUTH: 180°

ROOF 2:-ARRAY TILT: 23° ROOF 2:-AZIMUTH: 90°

ROOF 3:-ARRAY TILT: 23° ROOF 3:-AZIMUTH: 180°

ELECTRICAL INFORMATION UTILITY COMPANY: N/A MAIN SERVICE AMPERAGE: 100A

BUILDING INFORMATION: TWO STORY HOUSE

OCCUPANCY: II CONSTRUCTION: SINGLE-FAMILY ZONING: RESIDENTIAL GROUND SNOW LOAD: 25 PSF WIND EXPOSURE: B WIND SPEED: 107 MPH

GOVERNING CODES & STANDARDS MICHIGAN RESIDENTIAL CODE 2015 NEC 2017

AUTHORITIES HAVING JURISDICTION BUILDING: N/A ZONING: N/A UTILITY: N/A

SHEET INDEX

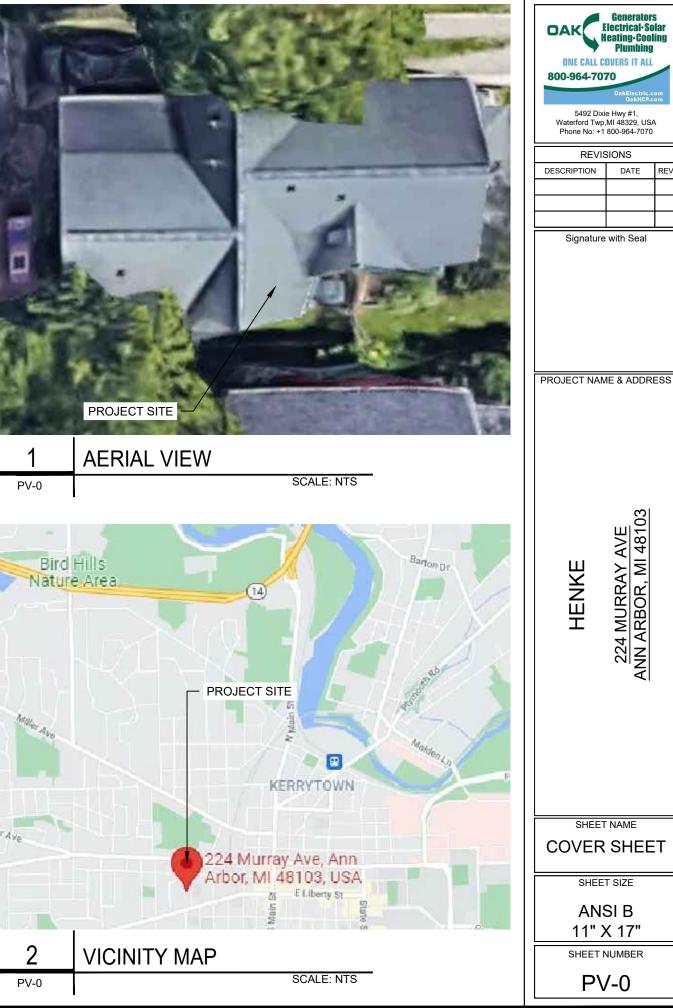
PV-0	COVER SHEET
PV-1	SITE PLAN AND ROOF PLAN
PV-2	ROOF PLAN & MODULES
PV-2A	ELECTRICAL SITE PLAN
PV-3	ATTACHMENT DETAIL
PV-4	ELECTRIC LINE DIAGRAM

- PV-5 WIRING CALCULATIONS
- PV-6 PLACARDS
- PV-7 to 12 EQUIPMENT SPECIFICATION

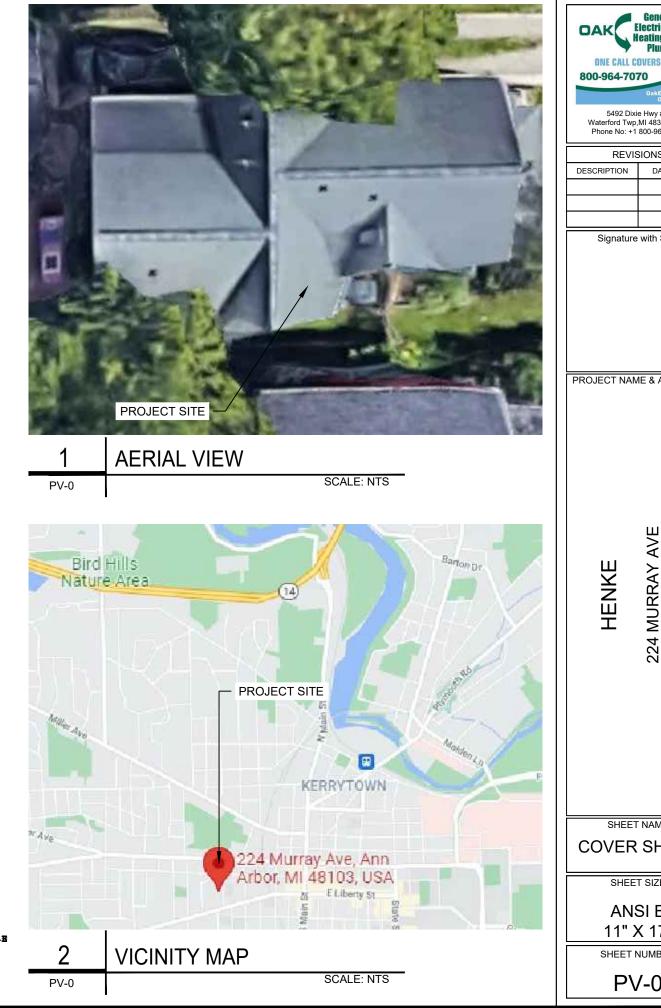
GENERAL NOTES:

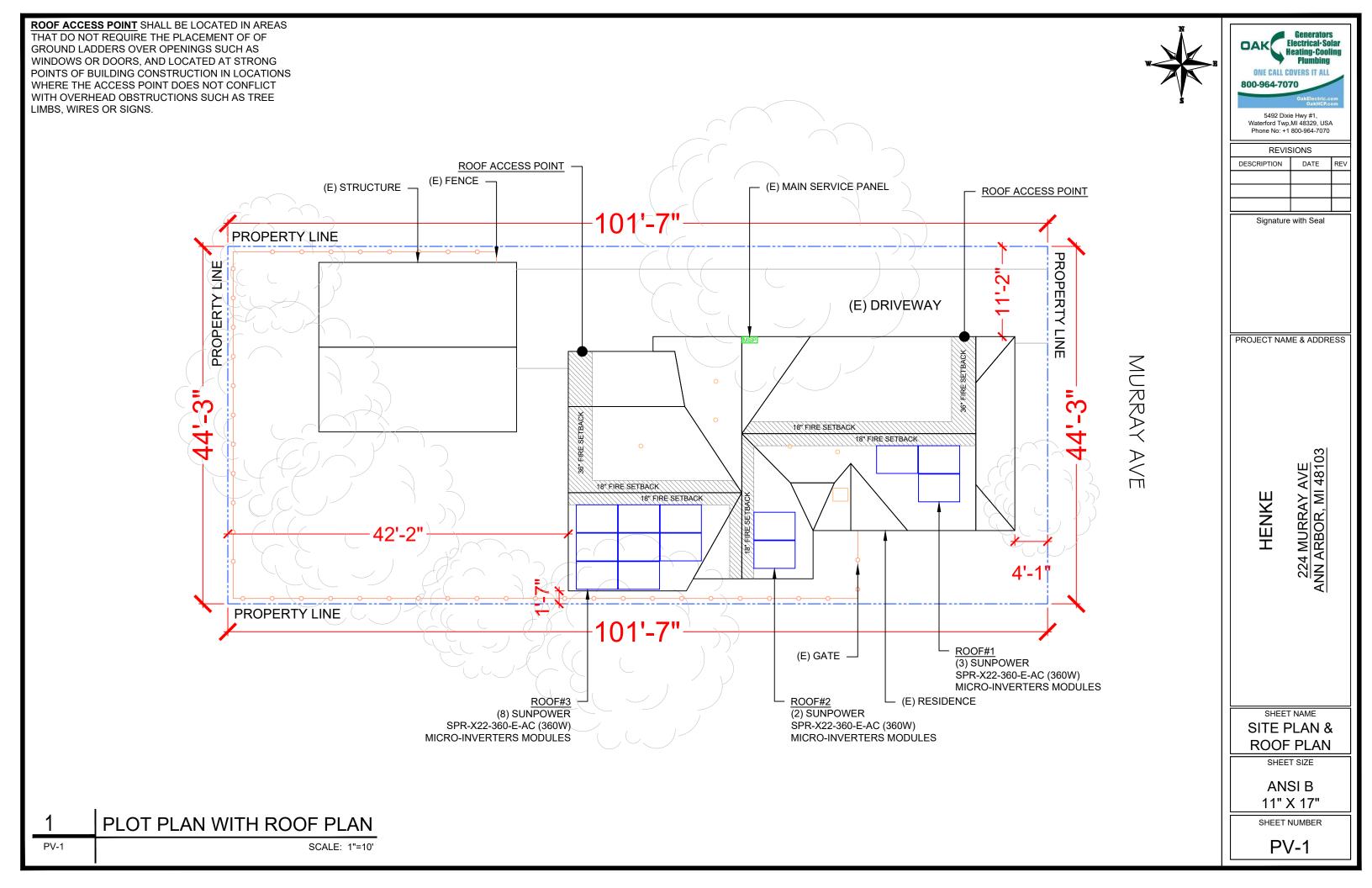
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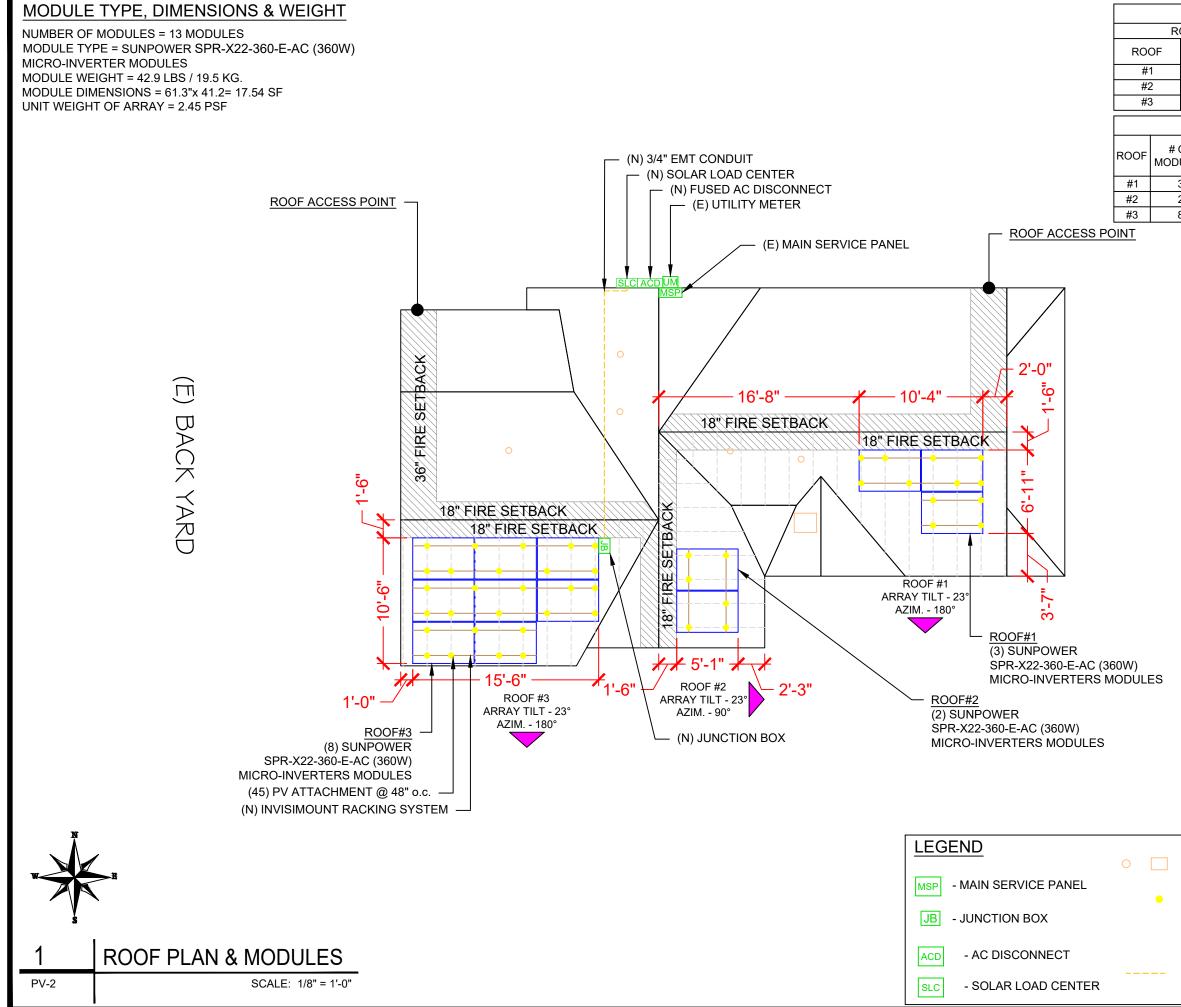
- CONTRACTOR SHALL FIELD VERIFY ALL DIMENSIONS PRIOR TO INITIATING CONSTRUCTION. • CONTRACTOR SHALL REVIEW ALL MANUFACTURER INSTALLATION DOCUMENTS PRIOR TO
- INITIATING CONSTRUCTION. ALL EQUIPMENT SHALL BE LISTED BY U.L. (OR EQUAL) AND LISTED FOR ITS SPECIFIC APPLICATION.
- ALL EQUIPMENT SHALL BE RATED FOR THE ENVIRONMENT IN WHICH IT IS INSTALLED.
- ALL EQUIPMENT SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S
- ٠ INSTALLATION INSTRUCTIONS.
- ACCESS TO ELECTRICAL COMPONENTS OVER 150 VOLTS TO GROUND SHALL BE RESTRICTED TO QUALIFIED PERSONNEL.
- WHERE SIZES OF JUNCTION BOXES, RACEWAYS, AND CONDUITS ARE NOT SPECIFIED, CONTRACTOR SHALL SIZE THEM ACCORDING TO APPLICABLE CODES.
- PV MODULE FRAMES SHALL BE BONDED TO RACKING RAIL OR BARE COPPER G.E.C. PER THE . MODULE MANUFACTURER'S LISTED INSTRUCTION SHEET.
- PV MODULE RACKING RAIL SHALL BE BONDED TO BARE COPPER G.E.C. VIA WEEB LUG, ILSCO GBL-4DBT LAY-IN LUG, OR EQUIVLENT LISTED LUG.
- GROUNDING ELECTRODE CONDUCTOR (G.E.C.) SHALL BE CONTINUOUS AND/OR IRREVERSIBLY SPLICED/WELDED.
- ALL JUNCTION BOXES, COMBINER BOXES, AND DISCONNECTS SHALL BE INSTALLED IN AN ACCESSIBLE LOCATION.
- WORKING SPACE AROUND ELECTRIAL EQUPMENT SHALL COMPLY WITH NEC 110.26





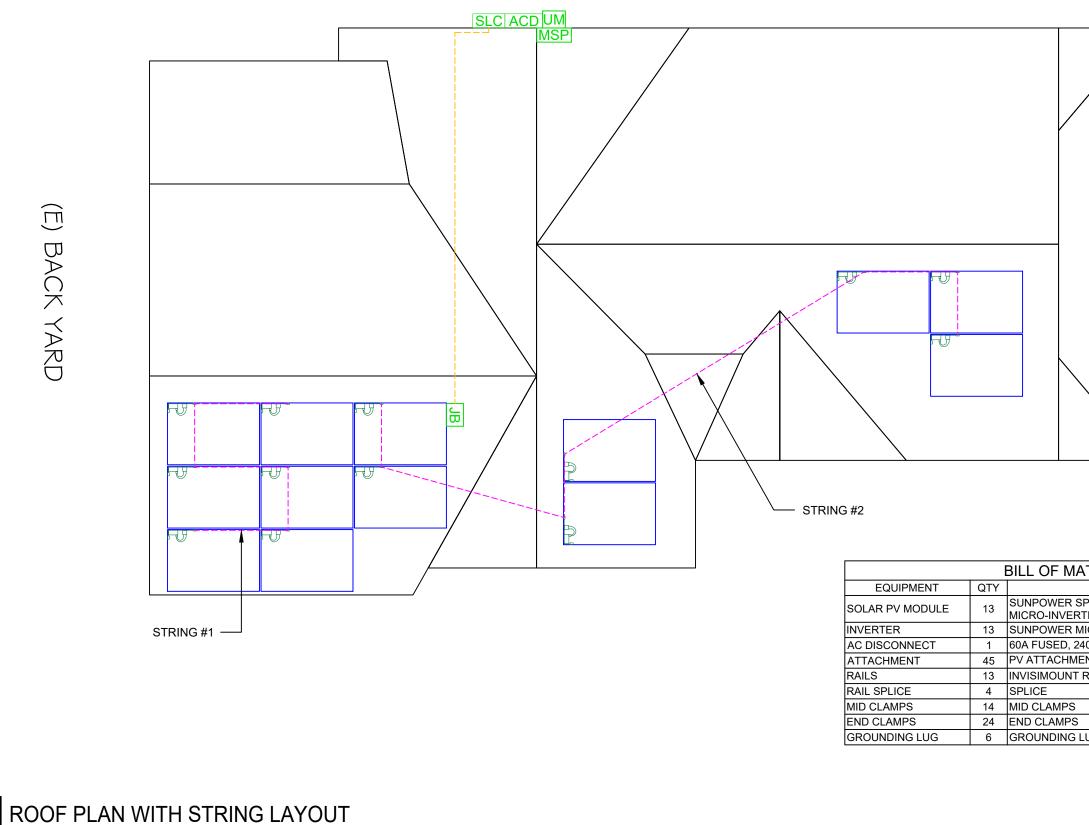






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(E) BACK YARD

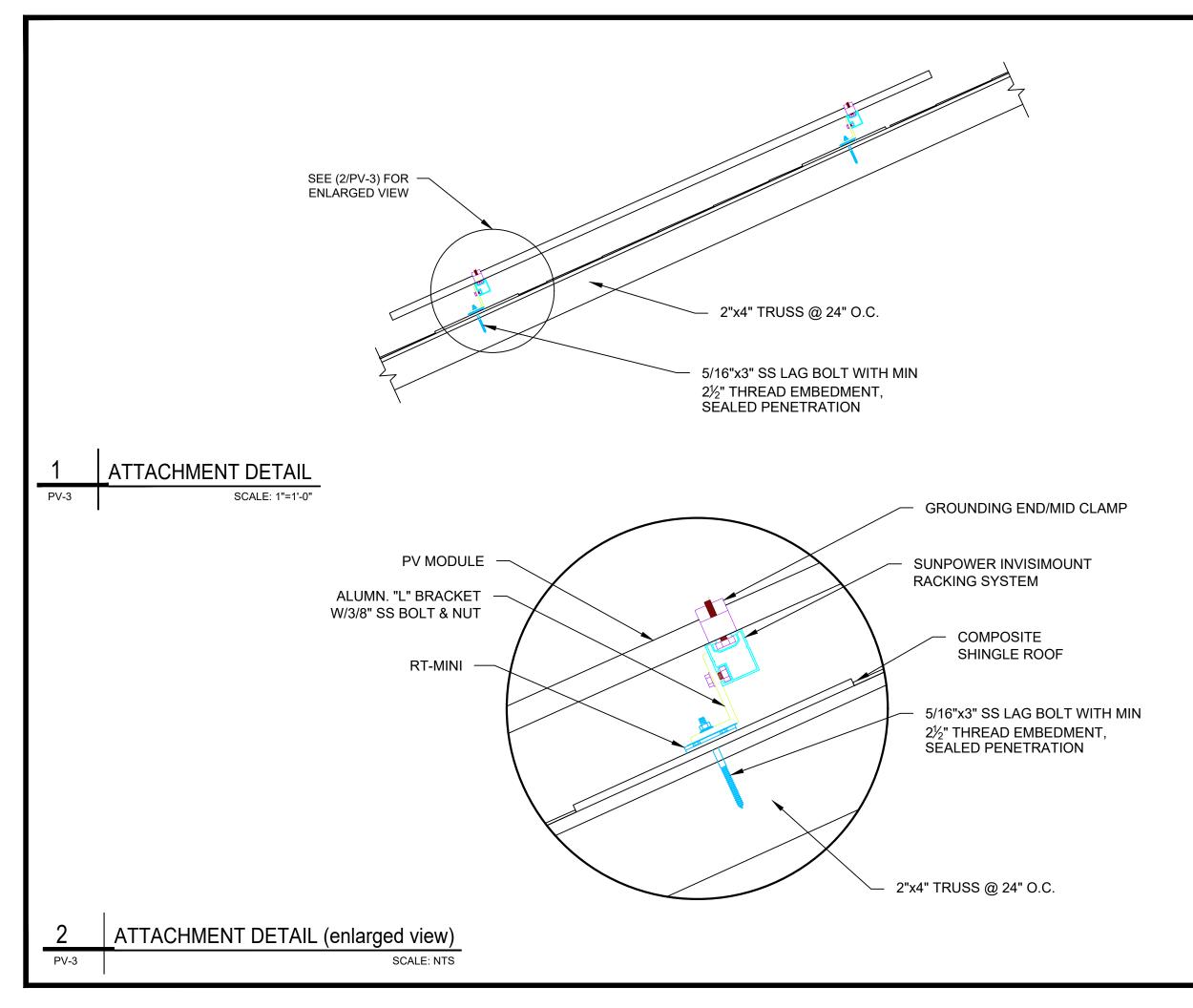


SCALE: 3/16" = 1'-0"

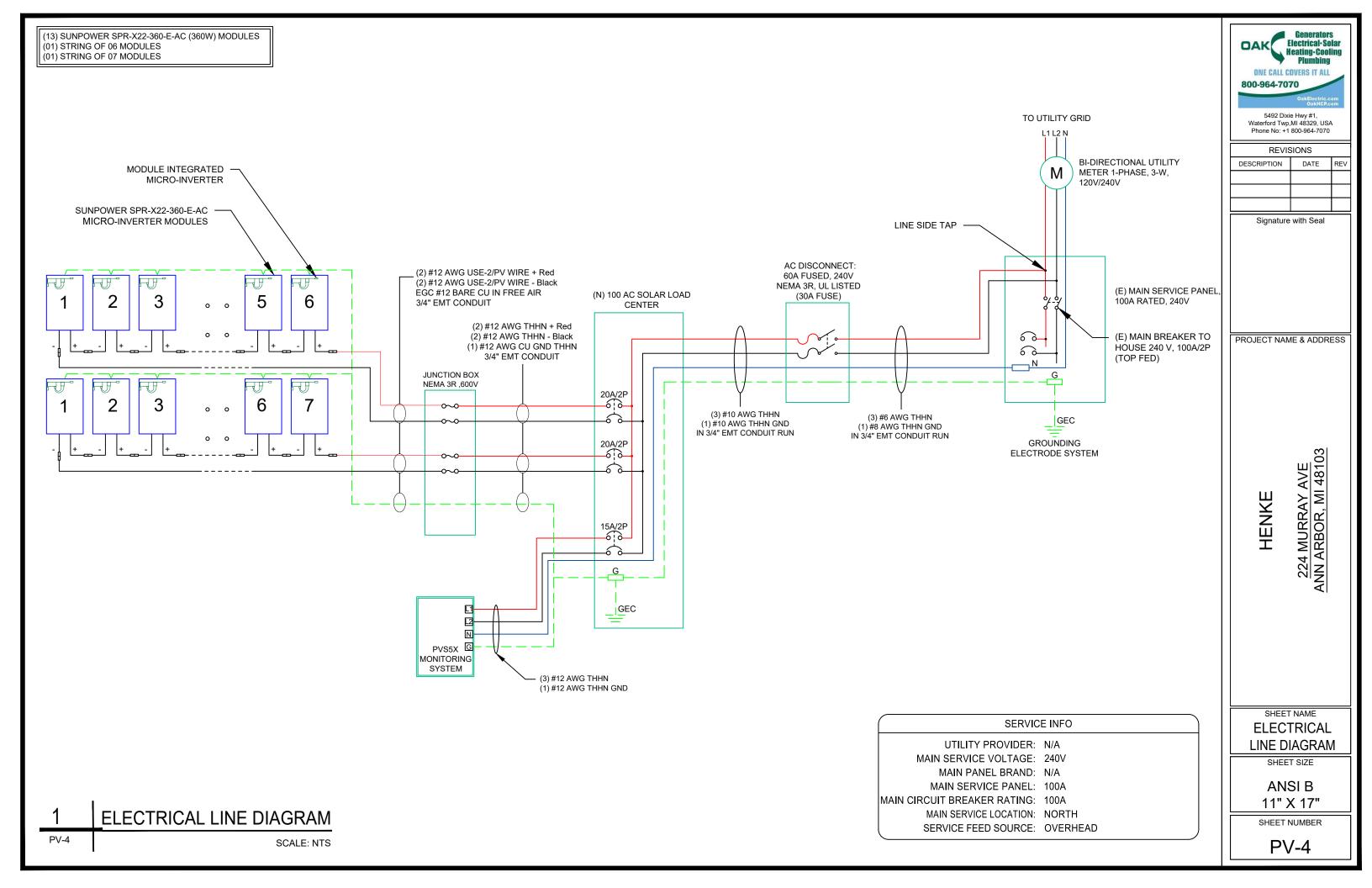
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AC CONDUCTOR AMPACITY CALCULATIONS: FROM ROOF TOP JUNCTION BOX TO LOAD CENTER

AMBIENT TEMPERATURE ADJUSTMENT FOR EXPOSED CONDUIT PER NEC 310.15(B)(2)(c): + 22° EXPECTED WIRE TEMP (°C): 32° + 22°= 54° TEMP CORRECTION PER TABLE 310.16: 0.76 # OF CURRENT CARRYING CONDUCTORS: 4 CONDUIT FILL CORRECTION PER NEC 310.15(B)(2)(a): 0.80 CIRCUIT CONDUCTOR SIZE: 12 AWG CIRCUIT CONDUCTOR AMPACITY: 30 A

REQUIRED CIRCUIT CONDUCTOR AMPACITY PER NEC 690.8(A&B): 1.25 X MAX AC OUTPUT CURRENT X # OF INVERTERS PER STRING STRING 1 = 1.25 X 1.31 X 6 = 9.83A STRING 2 = 1.25 X 1.31 X 7 = 11.46A

DERATED AMPACITY OF CIRCUIT CONDUCTOR PER NEC TABLE 310.16 TEMP CORR. PER NEC TABLE 310.16 X CONDUIT FILL CORR. PER NEC 310.15(B)(2)(a) X CIRCUIT CONDUCTOR AMPACITY = 0.76 X 0.8 X 30 = 18.24A

AC CONDUCTOR AMPACITY CALCULATIONS: FROM LOAD CENTER TO MSP

EXPECTED WIRE TEMP (°C): 32° TEMP CORRECTION PER NEC TABLE 310.16: 0.96 CIRCUIT CONDUCTOR SIZE: 10 AWG CIRCUIT CONDUCTOR AMPACITY: 40 A # OF CURRENT CARRYING CONDUCTORS: 3 CONDUIT FILL PER NEC 310.15(B)(2)(a): 1 REQUIRED CIRCUIT CONDUCTOR AMPACITY PER NEC 690.8(B): 1.25 X MAX AC OUTPUT CURRENT X # OF INVERTERS 1.25 X 1.31 X 13 = 21.29A

DERATED AMPACITY OF CIRCUIT CONDUCTORS PER NEC TABLE 310.16: TEMP CORR. PER NEC 310.16 X CONDUIT FILL CORR. PER NEC 310.15(B)(2)(a) X CIRCUIT CONDUCTOR AMPACITY = 0.96 X 1 X 40 = 38.4A

ELECTRICAL NOTES

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SOLAR MODULE S		
MANUFACTURER / MODEL #	SUNPOWER SPR-X22-36 MICRO-INVERTER MODU	
OUTPUT POWER FACTOR (min)		0.99
AC MAX CONTINUOUS OUTPUT		1.31A
AC MAX. CONT. OUTPUT POWER		315W
DC/AC CEC CONVERSION EFFICIENCY		97.5%
PERCENT OF VALUES	NUMBER OF C CARRYING COND EMT	-
.80	4-6	
.70	7-9	
.50	10-20	
AMBIENT TEM	IPERATURE SPECS	
RECORD LOW TEMP		-20°
AMBIENT TEMP (HIGH TEMP 2%)		32°
		0.5"
ROOF TOP TEMP		0.5 54°
CONDUCTOR TEMPERATURE RATE		90°
MODULE TEMPERATURE COEFFICIEN	T OF Voc	-0.29%/°C

ECTRICAL NOTES					
EQUIPMENT TO BE LISTED BY UL OR OTHER NRTL, AND BELED FOR ITS APPLICATION.					
L CONDUCTORS SHALL BE COPPER, RATED FOR 600 V AND 90 GREE C WET ENVIRONMENT.					
RING, CONDUIT, AND RACEWAYS MOUNTED ON ROOFTOPS SHALL ROUTED DIRECTLY TO, AND LOCATED AS CLOSE AS POSSIBLE					
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SOLAR MODULE S	SPECIFICATIONS				
MANUFACTURER / MODEL #	SUNPOWER SPR-X22-36 MICRO-INVERTER MODU				
OUTPUT POWER FACTOR (min)	MICRO-INVERTER MODU	0.99			
AC MAX CONTINUOUS OUTPUT AC MAX, CONT, OUTPUT POWER		1.31A 315W			
DC/AC CEC CONVERSION EFFICIENCY		97.5%			
PERCENT OF	NUMBER OF C				
VALUES	CARRYING COND EMT				
.80	4-6				
.70	7-9				
.50	10-20				
AMBIENT TEM	IPERATURE SPECS				
RECORD LOW TEMP		-20°			
AMBIENT TEMP (HIGH TEMP 2%)		32°			
CONDUIT HEIGHT		0.5"			
ROOF TOP TEMP		54°			
CONDUCTOR TEMPERATURE RATE		90°			
MODULE TEMPERATURE COEFFICIEN	-0.29%/°C				

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AN:	T SIZE SI B K 17"	
	NUMBER	

WARNING **ELECTRIC SHOCK HAZARD**

IF A GROUND FAULT IS INDICATED NORMALLY GROUNDED CONDUCTORS MAY BE UNGROUNDED AND ENERGIZED

LABEL LOCATION: DC DISCONNECT, INVERTER (PER CODE: CEC 690.35(F)) [To be used when inverter is ungrounded]

WARNING

ELECTRIC SHOCK HAZARD

THE DC CONDUCTORS OF THIS PHOTOVOLTAIC SYSTEM ARE UNGROUNDED AND MAY BE ENERGIZED

LABEL LOCATION: DC DISCONNECT, INVERTER (PER CODE: CEC 690.35(F)) [To be used when inverter is ungrounded]

WARNING

ELECTRIC SHOCK HAZARD DO NOT TOUCH TERMINALS **TERMINALS ON BOTH LINE AND** LOAD SIDES MAY BE ENERGIZED IN THE OPEN POSITION

DC VOLTAGE IS ALWAYS PRESENT WHEN SOLAR MODULES ARE **EXPOSED TO SUNLIGHT**

LABEL LOCATION:

AC DISCONNECT. POINT OF INTERCONNECTION (PER CODE: CEC 690.17(E))

WARNING

ELECTRIC SHOCK HAZARD DO NOT TOUCH TERMINALS TERMINALS ON BOTH LINE AND LOAD SIDES MAY BE ENERGIZED IN THE OPEN POSITION

LABEL LOCATION

AC DISCONNECT. POINT OF INTERCONNECTION PER CODE: CEC 690.17(E), CB

WARNING - Electric Shock Hazard

No user serviceable parts inside

authorized service provider for assi

LABEL LOCATION: **INVERTER, JUNCTION BOXES (ROOF), AC DISCONNECT** (PER CODE: CEC690.13.G.3 & CEC 690.13.G.4)

WARNING: PHOTOVOLTAIC **POWER SOURCE**

LABEL LOCATION: CONDUIT. COMBINER BOX (PER CODE: CEC690.31(G)(3)(4) & CEC 690.13(G)(4)

ADHESIVE FASTENED SIGNS:

- THE LABEL SHALL BE SUITABLE FOR THE ENVIRONMENT WHERE IT IS INSTALLED. • WHERE REQUIRED ELSEWHERE IN THIS CODE, ALL FIELD APPLIED LABELS, WARNINGS, AND MARKINGS SHOULD
- COMPLY WITH ANSI Z535.4 [NEC 110.21(B) FIELD MARKING]. • ADHESIVE FASTENED SIGNS MAY BE ACCEPTABLE IF PROPERLY ADHERED. VINYL SIGNS SHALL BE WEATHER RESISTANT [IFC 605.11.1.3]

PHOTOVOLTAIC SYSTEM AC DISCONNECT RATED AC OPERATING CURRENT 17.03 AMPS AC NOMINAL OPERATING VOLTAGE 240 VOLTS

LABEL LOCATION: AC DISCONNECT, POINT OF INTERCONNECTION (PER CODE: CEC690.54)

WARNING INVERTER OUTPUT CONNECTION DO NOT **RELOCATE THIS OVERCURRENT DEVICE**

LABEL LOCATION: POINT OF INTERCONNECTION (PER CODE: CEC 705.12(D)(7)) [Not required if panelboard is rated not less than sum of ampere ratings of all overcurrent devices supplying it]

CAUTION: SOLAR CIRCUIT

LABEL LOCATION:

MARKINGS PLACED ON ALL INTERIOR AND EXTERIOR DC CONDUIT, RACEWAYS, ENCLOSURES, AND CABLE ASSEMBLIES AT LEAST EVERY 10 FT. AT TURNS AND ABOVE/BELOW PENETRATIONS AND ALL COMBINER/JUCTION BOXES. (PER CODE: IFC605.11.1.4)

SOLAR DISCONNECT

LABEL LOCATION: DISCONNECT. POINT OF INTERCONNECTION (PER CODE: CEC690.13(B))

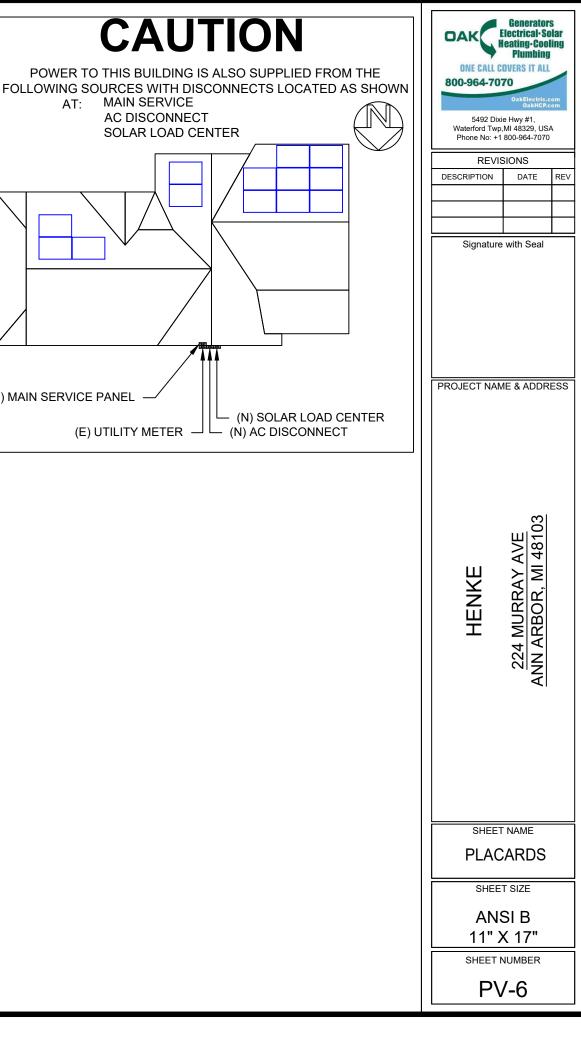
WARNING DUAL POWER SOURCE ECOND SOURCE IS PHOTOVOLTAIC SYSTEM

LABEL LOCATION: POINT OF INTERCONNECTION (PER CODE: CEC 705.12(D)(4))

CAUTION: SOLAR ELECTRIC SYSTEM CONNECTED

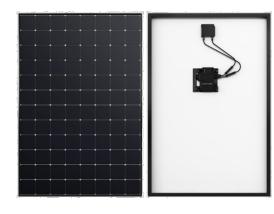
LABEL LOCATION:

WEATHER RESISTANT MATERIAL, DURABLE ADHESIVE, UL969 AS STANDARD TO WEATHER RATING (UL LISTING OF MARKINGS NOT REQUIRED), MIN ³/₈" LETTER HEIGHT ARIAL OR SIMILAR FONT NON-BOLD, PLACED WITHIN THE MAIN SERVICE DISCONNECT, PLACED ON THE OUTSIDE OF THE COVER WHEN DISCONNECT IS OPERABLE WITH SERVICE PANEL CLOSED. (PER CODE: CEC690.15, 690.13(B))



(E) MAIN SERVICE PANEL





SunPower® X-Series: X22-370 | X22-360

SunPower[®] Residential AC Module

Built specifically for use with the SunPower Equinox[™] system, the only fully integrated solution designed, engineered, and warranted by one manufacturer.

Maximum Power. Minimalist Design.



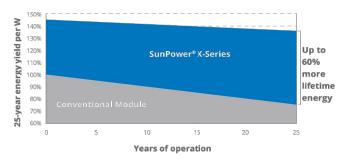
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Industry-leading efficiency means more power and savings per available space. With fewer modules required and hidden microinverters, less is truly more.

$\langle \rangle$

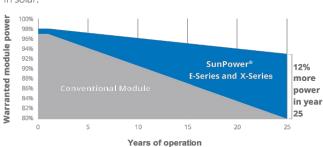
Highest Lifetime Energy and Savings.

Designed to deliver 60% more energy over 25 years in real-world conditions like partial shade and high temperatures.¹



Best Reliability. Best Warranty.

With more than 25 million modules deployed around the world, SunPower technology is proven to last. That's why we stand behind our module and microinverter with the industry's best 25-year Combined Power and Product Warranty, including the highest Power Warranty in solar.



X-Series: X22-370 | X22-360 SunPower® Residential AC Module

	AC Electrical Data
Inverter Model: Type E (IQ 7XS)	@240 VAC
Peak Output Power	320 VA
Max. Continuous Output Power	315 VA
Nom. (L–L) Voltage/Range ² (V)	240 / 211-2
Max. Continuous Output Current (A)	1.31
Max. Units per 20 A (LL) Branch Circuit ³	12 (single ph
CEC Weighted Efficiency	97.5%
Nom. Frequency	60 Hz
Extended Frequency Range	47–68 Hz
AC Short Circuit Fault Current Over 3 Cycles	5.8 A rms
Overvoltage Class AC Port	
AC Port Backfeed Current	18 mA
Power Factor Setting	1.0
Power Factor (adjustable)	0.7 lead. / 0.7

No active phase balancing for three-phase installations

PID Test

393 mm

(15.5 in.)

۴.

	DC Power Data		
	SPR-X22-370-E-AC	SPR-X22-360-E-AC	Warranties
Nominal Power ⁵ (Pnom)	370 W	360 W	
Power Tolerance	+5/-0%	+5/-0%	
Module Efficiency ⁵	22,7%	22,1%	Certifications
Temp. Coef. (Power)	-0.29%/°C	-0.29%/°C	Compliance
Shade Tolerance	Three bypass diodes Integrated module-level maximum power point tracking		

Τe	ested Operating Conditions
Operating Temp.	-40°F to +185°F (-40°C to +85°C)
Max. Ambient Temp.	122°F (50°C)
Max. Test Load ⁷	Wind: 154 psf, 7400 Pa, 754 kg/m² back Snow: 208 psf, 10000 Pa, 1019 kg/m² front
Design Load	Wind: 62 psf, 3000 Pa, 305 kg/m² back Snow: 125 psf, 6000 Pa, 611 kg/m² front
Impact Resistance	1 inch (25 mm) diameter hail at 52 mph (23 m/s)

Mechanical Data			
Solar Cells	96 Monocrystalline Maxeon Gen III		
Front Glass	High-transmission tempered glass with anti-reflective coating		
Environmental Rating	Module: Outdoor rated Inverter: NEMA Type 6 Class II		
Frame	Class 1 black anodized (highest AAMA rating)		
Weight	42.9 lb (19.5 kg)		
Recommended Max. Module Spacing	1.3 in. (33 mm)		

Sun Power 360 W compared to a conventional module on same-sized arrays (250 W, 16% efficient, approx. 1.6 m³), 4% more energy per watt(based on third-party module characterization and PVSIm), 0.75% Jyr slower degradation (Campeau, Z. et al. "SunPower Module Degradation Rate," SunPower white paper, 2013, 2 Based on search of datastere tvalues from websites of top 10 manufacturers per 115, as of January 2017.
 3 #1 rankin "Fraunhofer PVDurability Initiative for Solar Modules: Part 3." PVTech Power Megazine, 2015. Campeau, Z. et al. "SunPower Module Degradation Rate," SunPower Mite paper, 2013.
 4 Factory setto 1547a-2014 default settings: CA Rule 21 default settings profile set during commissioning.
 5 Standard Test Conditions (1000 W/m+1rradiance, MA 15, 25°Q), NREL calibration standard: SOMS current, LACCS FF and voltage. All DC voltage is fully contained within the module.
 6 This product is UL Listed as PVRSE and conforms with NEC 2014 and NEC 2017 690.12; and C22.1-2015 Rule 64-218 Rapid Shutdown of PV Systems, for AC and DC conductors; when installed according to manufacturer's instructions.
 7 Please read the safety and Installation instructions for more information regarding load ratings and mounting configurations.

See www.sunpower.com/facts for more reference information.

See www.sunjower.kouiniece init more reference monitorization For more details, see extended datasheet www.sunjower.com/datasheets Specifications included in this datasheet are subject to change without notice. @2220 Sunjower Corporation.All Rights Reserved. SUNPOWER, the SUNPOWER logo and MAKEON are registered trademarks of SunPower Corporation in the U.S. and other countries as well. 1.806-SUNPOWER.

Module Fire Pe Please read the Safety and Ir

437 mm

(17.2 in.)

sunpower.com

Fundamentally Different. And Better.



The SunPower[®] Maxeon[®] Solar Cell

- Enables highest-efficiency modules available²
- Unmatched reliability³
- Patented solid metal fourdation prevents breakage and corrosion



Factory-integrated Microinverter

- Simpler, faster installation
- Integrated wire management, rapid shutdown
- Engineered and calibrated by SunPower for SunPower modules

@240 VAC	ONE CALL C 800-964-70 5492 Dixi Waterford Twp,	OakElectric.com OakHCP.com e Hwy #1, MI 48329, USA	
320 VA	Phone No: +1	800-964-7070	
315 VA	REVIS	SIONS	
240 / 211–264	DESCRIPTION	DATE RE	EV
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12 (single phase)			
97.5%			
60 Hz	Signature	with Seal	
47-68 Hz			
5.8 A rms			
III			
18 mA			
1.0			
0.7 lead. / 0.7 lag.			
installations			
Warranties, Certifications, and Compliance	PROJECT NAM	E & ADDRES	s
 25-year limited power warranty 25-year limited product warranty 			
 UL 1703 UL 1741 / IEEE-1547 UL 1741 AC Module (Type 2 fire rated) UL 0209-1 / IEC 62109-2 FCC Part 15 Class B ICES-0003 Class B CAN/CSA-C22.2 NO. 107.1-01 CA Rule 21 (UL 1741 5A)⁴ (includes Volt/Var and Reactive Power Priority) UL Listed PV Rapid Shutdown Equipment⁶ Enables installation in accordance with: NEC 690.12 Rapid Shutdown Equipment⁶ Enables installation in accordance with: NEC 690.12 Rapid Shutdown Equipment⁶ Enables installation in accordance with: NEC 690.12 Rapid Shutdown (inside and outside the array) NEC 690.15 AC Connectors, 690.33(A)–(E)(1) When used with InvisiMount racking and InvisiMount accessories (UL 2703): Module grounding and bonding through InvisiMount Class A fire rated When used with AC module Q Cables and accessories (UL 6703 and UL 2238) ⁶ : Rated for load break disconnect Potential-induced degradation free 1558 mm (813) 1558 mm (813) 166 mm 168 mm 168 mm 168 mm 1758 mm (813)	HENKE	<u>224 MURRAY AVE</u> <u>ANN ARBOR, MI 48103</u>	
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Fire Performance: Type 2 Safety and Installation Instructions for details. 531945 RevC	SHEE	I SIZE	
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SunPower[®] InvisiMount[™] | Residential Mounting System

Simple and Fast Installation

- Integrated module-to-rail grounding
- Pre-assembled mid and end clamps
- Levitating mid clamp for easy placement
- Mid clamp width facilitates even module spacing
- Simple, pre-drilled rail splice
- UL 2703 Listed integrated grounding

Flexible Design

- Addresses nearly all sloped residential roofs
- Design in landscape and portrait
- Rails enable easy obstacle management

Customer-Preferred Aesthetics

- #1 module and #1 mounting aesthetics
- Best-in-class system aesthetics
- Premium, low-profile design
- Black anodized components
- Hidden mid clamps and end clamps hardware, and capped, flush rails

Part of Superior System

- Built for use with SunPower DC and AC modules
- Best-in-class system reliability and aesthetics
- Combine with SunPower modules and monitoring app





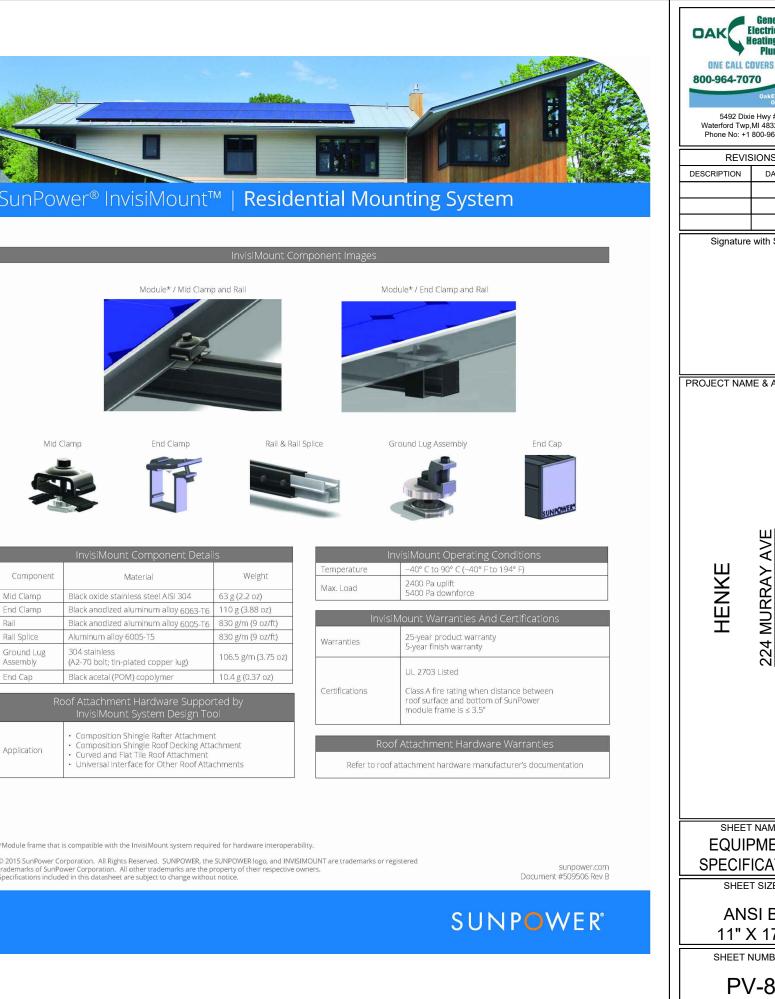
Elegant Simplicity

SunPower[®] InvisiMount[™] is a SunPower-designed rail-based mounting system. The InvisiMount system addresses residential sloped roofs and combines faster installation time, design flexibility, and superior aesthetics. The InvisiMount product was specifically envisioned and engineered to pair with SunPower modules. The resulting system-level approach will amplify the aesthetic and installation benefits for both homeowners and installers.

sunpower.com







Component	Material Weight		remperature	40
component	Wateriai	Weight	Max. Load	2400
/lid Clamp	Black oxide stainless steel AISI 304	63 g (2.2 oz)	Max. Eodd	5400
ind Clamp	Black anodized aluminum alloy 6063-T6	110 g (3.88 oz)		
Rail	Black anodized aluminum alloy 6005-T6	830 g/m (9 oz/ft)	Invis	siMount
Rail Splice	Aluminum alloy 6005-T5	830 g/m (9 oz/ft)	Warranties	25-y
Ground Lug Assembly	304 stainless (A2-70 bolt; tin-plated copper lug)	106.5 g/m (3.75 oz)	viral for fores	5-yea
ind Cap	Black acetal (POM) copolymer	10.4 g (0.37 oz)		UL 2
Ro	oof Attachment Hardware Suppor InvisiMount System Design To	2	Certifications	Class roof mod
Application	Composition Shingle Rafter Attachmen Composition Shingle Roof Decking Atta Curved and Flat Tile Roof Attachment Universal Interface for Other Roof Atta	chment	Ro Refer to roc	oof Attac

SUNPOWER[®]



InvisiMount[®] Residential Mounting System

INSTALLATION GUIDE

SUNPOWER®

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March 2016

Important! If an L-foot in its final installed position extends *above* the top surface of the rail, you must ensure that the L-foot *does not contact any part of* the module or module frame (Fig. 20).

Warning! Do not step on, stand on, or walk on the modules or the module frames, and do not place anything whatsoever on them-even for a moment.

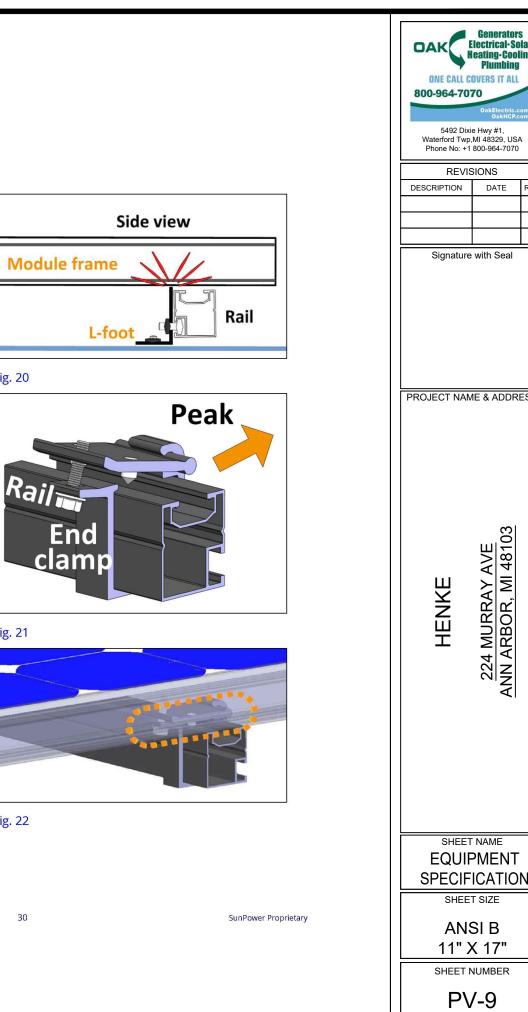
1. Slide an end clamp over the same end of each of the row's two rails, such that the clamp opens away from the roof peak (Fig. 21). Position the clamp near the end of the rail.

2. Position the first module atop the rails.



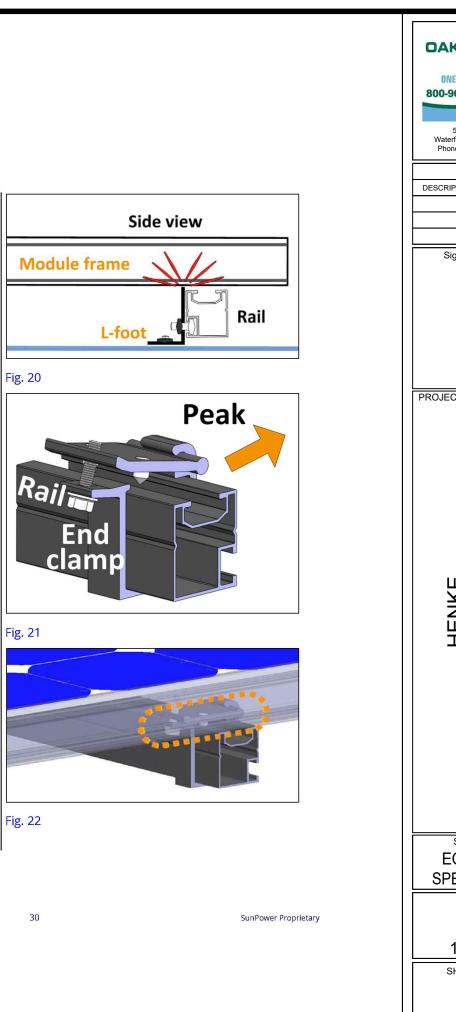
Always have **two** workers transport and position each module.

Important! If you are installing modules in landscape position, ensure that you review the rail positioning table at the beginning of this section.



3. Move the first module into position near the end of the rails, and then reach under the module and slide the end clamps toward the rail ends, ensuring that each clamp fits over the module frame edge as far as it will go (Fig. 22).

Note. Clearance between the roof surface and the modules is a function of the roof attachment method chosen.



2

SunPower Proprietary

DAK	leating-Cool Plumbing	ing
	OVERS IT ALL	
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Safety and Installation Instructions

United States and Canada

This document applies to all SunPower modules listed in Table 1.

This document includes references to SunPower E-Series, X-Series, P-Series, and NE modules. These modules do not have grounding restrictions and all are compatible with high-efficiency transformerless inverters.

Contents of this manual are subject to change without notice. For the latest US & Canada manual please refer to www.sunpower.com/PVInstallGuideUS



SunPower Corporation www.sunpower.com

For the latest for Europe, Asia, Australia, Latin America and Africa manual please refer to www.sunpower.com/PVInstallGuideIEC

For the latest US & Canada technical specifications please refer to www.sunpower.com/PVResidentialSTS (for residential modules) www.sunpower.com/PVCommericalSTS (for commercial and utility modules)

> Document 001-14158 Rev Y P/N 100345 P/N 518350

SUNPOWER[®]

Safety and Installation Instructions

(United States and Canada)

1.0 Introduction

This manual provides safety and installation instructions for UL Listed SunPower photovoltaic (PV) modules that have the UL logo on the product label



IMPORTANT! Please read this manual in its entirety before installing, wiring, or using this product in any way. Failure to comply with these instructions will invalidate the SunPower Limited Warranty for PV Modules.

1.1 Disclaimer of Liability

The installation techniques, handling, and use of this product are beyond company control. Therefore, SunPower assumes no responsibility for loss, damage or expense resulting from improper installation, handling, or use.

1.2 Underwriters Laboratories (UL) Listing Information

This product meets or exceeds the requirements set forth by UL 1703 and ULC/ORD-C1703-01 for PV Modules while -VC modules are listed to UL1741. These Standards cover flat-plate PV modules and panels intended for installation on buildings or those intended to be freestanding. To satisfy the Listing for this product the modules must be mounted with a rack or standoff structure. The Listing does not include integration into a building surface because additional requirements may apply. This product is not intended for use where artificially concentrated sunlight is applied to the module.

1.3 Limited Warranty

Module limited warranties are described in full in the SunPower warranty certificates obtainable at <u>www.sunpower.com</u>. In summary, the Limited Warranties do not apply to any of the following:

Modules which in SunPower's absolute judgment have been subjected to misuse, abuse, neglect or accident; alteration; or improper installation, application or removal. This includes, but is not limited to, installation, application, or removal by any party other than a SunPower authorized dealer; non-observance of SunPower's installation, user's and/or maintenance instructions; repair or modifications by someone other than an approved service technician of SunPower; power failure surges, lightning, flood, fire, accidental breakage, or other events beyond SunPower's control.

2.0 Safety Precautions

Before installing this product, read all safety instructions in this document.

DANGER! Module interconnection cables pass direct current (dc) and are sources of voltage when the module is under load and when it is exposed to light. Direct current can arc across gaps and may cause injury or death if improper connection or disconnection is made; or if contact is made with module leads that are frayed or torn. Do not connect or disconnect modules when a current source is energizing the conductors. Modules may contain high voltage when interconnected with other modules.

- All installations must be performed in compliance with the National Electrical Code (NEC) and any applicable local codes.
- For Canadian jurisdictions, installations shall be in accordance with CSA C22.1, Safety Standard for Electrical Installations, Canadian Electrical Code, Part 1
- There are no user-serviceable parts within the module. Do not attempt to repair any part of the module
- Installation should be performed only by qualified personnel.

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- Do not stand on, drop, scratch, or allow objects to fall on modules as it may damage them and void the warranty.

- contact SunPower for disposal instructions
- high wind
- to or greater than 40 mm (1.5").
- Save these instructions!

2.1 Fire Rating

3.0 Electrical Characteristics

Electrical characteristics of the modules are described in Table 1 below. Each module contains three bypass diodes. For all modules, the maximum series fuse rating is 15A. Under normal conditions, a photovoltaic module may experience conditions that produce more current and/or voltage than reported at Standard Test Conditions. Accordingly, the values of ISC and VOC marked on UL Listed modules should be multiplied by a factor of 1.25 when determining component voltage ratings, conductor capacities, fuse sizes and size of controls connected to the module output. Refer to Section 690-8 of the NEC for an additional 1.25 Safety factor which may be applicable. For VC Modules (all modules ending in "-VC"), Vmax should be used instead of Voc when determining component voltage ratings. Refer to (www.sunpower.com/PVCommericalSTS) for details on voltage correction rules for VC modules.

Table 1: Electrical Characteristics¹

Module	Rated Power (W)	Voltage at Rated Power Vmpp (V)	Current at Rated Power, Impp (A)	Open Circuit Voltage Voc (V)	Short Circuit Current, Isc (A)	Maximum System Voltage UL Vmax (V)
PR-X22-360-COM PR-X22-360	360	60.6	5.94	69.5	6.48	1000 600
PR-X21-345-COM PR-X21-345	345	57.3	6.02	68.2	6.39	1000 600
PR-X21-335 PR-X21-335-BLK	335	57.3	5.85	67.9	6.23	600
PR-X20-327-COM PR-X20-327 PR-X20-327-BLK	327	57.3	5.71	67.6	6.07	1000 600 600
PR-X22-275	275	44.8	6.14	52.7	6.54	600
PR-X21-255	255	42.8	5.95	51	6.3	600
PR-X20-250-BLK	250	42.8	5.84	50.9	6.2	600
PR-X21-245	245	42.8	5.72	50.8	6.08	600
PV-X19-310-COM PR-X19-310 PR-X19-310-BLK	310	57.3	5.41	67.2	5.82	1000 600 600

(Continued on the next page)

Refer to NEC Article 100, Part II as to what type of series fuse is acceptable for modules rated at higher than 600 V dc system voltage

SUNPOWER CORPORATION Safety and Installation Instructions - Document 001-14158 Rev Y

- Do not place anything on the modules, even for a moment because resulting residue may damage or stain the glass surface.
- If the front glass is broken, or the backsheet is torn, contact with any module surface or module frame can cause electric shock
- Broken J-boxes or connectors are electrical hazards as well as laceration hazards. Installers should remove any such module from the array and
- Do not install or handle the modules when they are wet or during periods of
- Do not block drain holes or allow water to pool in or near module frames. • SunPower recommends a conservative minimum cable bend radius of equal
- Contact SunPower if maintenance is necessary.

The module fire rating is Type 2 per UL1703, 2013 edition and Class C per UL1703, 2002 edition. Fire rating classification for any PV system using UL1703:2013 can only establish a fire rating in combination with the mounting system ratings normally found in the mounting system installation instructions.

Page | 2

	N	Generators Electrical-So leating-Cool Plumbing OVERS IT ALL 70 OakElectric.c OakElectric.c	lar ing
Wate	rford Twp,	e Hwy #1, MI 48329, USA	A
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		SI B K 17"	
		NUMBER	
	PV	-10	

¹ For models not shown here, please contact SunPower technical support or visit www.sunpower.com. Electrical parameters are measured at Standard Test Conditions (STC). The series fuse must have an interrupting rating that is equal to or

greater than the maximum fault current that the fuse is required to interrupt, including contributions from all connected sources of energy.

Module	Rated Power (W)	Voltage at Rated Power Vmpp (V)	Current at Rated Power, Impp (A)	Open Circuit Voltage Voc (V)	Short Circuit Current, Isc (A)	Maximum System Voltage UL Vmax (V)
SPR-E20-440-COM	440	72.9	6.04	86.5	6.5	1000
SPR-E20-435-COM	435	72.9	5.97	85.6	6.43	1000, 1500
SPR-E19-410-COM	410	72.9	5.62	85.3	6.01	1000
SPR-E20-327 SPR-E20-327-COM	327	54.7	5.98	64.8	6.46	600 1000
SPR-E19-320	320	54.7	5.86	64.7	6.24	600
SPR-E19-315	315	54.7	5.76	64.6	6.14	600
SPR-E19-310-COM SPV-E19-310-COM	310	54.7	5.67	64.4	6.05	1000
SPR-E18-305	305	54.7	5.58	64.2	5.96	600
SPR-E18-295-COM	295	54.2	5.45	63.3	5.83	1000
SPR-E20-245	245	40.5	6.05	48.8	6.43	600
SPR-E19-235	235	40.5	5.8	48.4	6.175	600
SPR-230NE-BLK	230	40.5	5.68	48.2	6.05	600
SPR-P17-320-COM	320	41.3	7.76	50.5	8.38	1000, 1500
SPR-P17-325-COM	325	41.6	7.82	50.7	8.43	1000, 1500
SPR-P17-330-COM	330	41.9	7.88	50.9	8.47	1000, 1500
SPR-P17-335-COM	335	42.2	7.94	51.1	8.51	1000, 1500
SPR-P17-340-COM	340	42.5	8	51.3	8.52	1000, 1500
SPR-P17-345-COM	345	42.8	8.06	51.5	8.57	1000, 1500
SPR-P17-350-COM	350	43.1	8.12	51.7	8.65	1000, 1500
SPR-P17-355-COM	355	43.4	8.18	51.9	8.68	1000, 1500
SPR-P17-360-COM	360	43.7	8.24	52.1	8.72	1000, 1500
SPR-P17-365-COM	365	44	8.3	52.3	8.77	1000, 1500
SPR-P17-370-COM	370	44.3	8.36	52.5	8.81	1000, 1500
SPV-P15-315-COM	315	42.6	7.4	51	8.3	1000, 1500
SPV-P17-345-COM	345	44.3	8.36	52.5	8.81	1000, 1500

Module	Rated Power (W)	Maximum Voltage Vmax (V)	Voltage at Rated Power Vmpp (V)	Current at Rated Power, Impp (A)	Open Circuit Voltage Voc (V)	Short Circuit	Maximum System Voltage UL Vmax (V)
SPR-E20-435-COM-VC	435	76	72.9	5.97	64.2	6.43	1000

Tempco (Vmpp) for VC Modules: -265.4mV/C

Rated electrical characteristics are within 10% of measured values at Standard Test Conditions of: 1000W/m^2, 25°C cell temperature and solar spectral irradiation of AM 1.5 spectrum

4.0 Electrical Connections and System Monitoring

Modules may be connected in series or parallel to achieve the desired electrical output provided certain conditions are met.

SunPower recommends using the same brand connector in a PV system. Currently approved compatible connectors found on SunPower modules are: Tyco Solarlok PV4 and PV4S, Yukita (YS-254/YS-255) and Multicontact MC4 (PVKBT4/6II, PVKST4/6II), SunPower warrants the connectors delivered on SunPower supplied modules and harnesses as being compatible.

4.1 System Voltage Monitoring

SunPower's VC modules include a proprietary technology that limits the maximum voltage available at the terminals of the PV module. Model SPR-E20-435-COM-VC shall be used only in a system that contains multiple model SPR-E20-435-COM-VC modules operating together. If the VC modules fail to regulate the PV system's DC voltage, the inverter will trip off line when the voltage exceeds 1,000V. Model SPR-E20-435-COM-VC shall be used only in a system where the system's inverter is providing Electrical Supervision in compliance with UL 991 functional safety requirements. One of the following inverters may be used

1 - SMA Solar Technology AG Sunny Central Kodiak, models SC 2200-US and SC 1850-US.

If the inverter is reporting that the system voltage has exceeded 1,000V, a SunPower qualified field service technician will need to inspect the system to resolve the error.

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SUNPOWER CORPORATION Safety and Installation Instructions - Document 001-14158 Rev Y

4.2 System Surge Protection

SunPower's VC modules must be protected using an Erico, UL Recognized model DSD501000DCSP1, surge arrester located in the combiner box.

4.3 Equipment Grounding

To reduce the possibility of electrical shock, ground the frame of the module or array per NEC before wiring the circuit. In order to install in accordance with their UL Listing, SunPower modules must be grounded using grounding hardware that meets requirements for grounding systems in UL 467, UL 1703, or UL 1741; on anodized aluminum frames. SunPower recommends using one of the following methods of grounding the module frame. In addition, to avoid corrosion due to the use of dissimilar metals SunPower recommends stainless steel between copper and aluminum. For the Generation 5 (G5) frame, only methods 1 and 2 apply

- 1) Attach a lay-in lug (Ilsco GBL-4DBT, Burndy CL50-DB-T or Tyco Solklip 1954381-2) to one of the grounding holes on the module frame, and attach the ground conductor to the lug. Use stainless steel hardware (bolt, washers, and nut). Use an external-tooth star washer between the lug and the module frame in order to pierce the anodizing and establish electrical contact with the aluminum frame. The assembly must end with a nut that's torqued to 20-25 in-lb (for a #10-32 bolt). A lock washer or other locking mechanism is required to maintain tension between the bolt and the assembly. The conductor must be attached to the ground lug using the lug's set screw. Refer to NEC 690.
- 2) SunPower modules may also be grounded through the use of SunPower IFF clips which are UL Listed (1703 and 1741). IFF clip torgue value is 35-45 inlbs for a 1/4-20 or M6 bolt, but may be higher in specific applications. When using IFF clips, the module mounting system must be grounded as per NEC 250.
- 3) SunPower modules may also be grounded through the use of an Everest Solar Systems Mid or End Clamp assembly. The assembly consists of a stainless M-K2 slot nut, WEEB KMC grounding clip, Everest Solar aluminum End or Mid clamp, stainless M8 bolt and stainless Belleville lock washer. The WEEB is placed under the bottom edge of the module and the clamp is placed on the top edge of the module. The bolt captures the Bellville washer, the clamp, the WEEB and the M-K2 nut and must be torqued to min, 10.3 ft-lbs. This method is valid when the modules are being secured to Everest Solar aluminum Dome D1000, Dome S1000 or Dome SD mounting components. A SunPower IFF clip #509206 may be substituted for the actual Everest Mid Clamp itself, but only when the modules are being installed using SunPower's D10 or S10 product: with 72- and 96-cell modules only. The IFF clip must be torqued to 35-45 in-lbs. When the end clamp is used for securing the last module in a row, the last module must be separately grounded when servicing the adjacent module.

Note: Method 4 is evaluated to UL 1703 by ETL. As such, the use of these devices is not considered part of the UL Listing of these modules

4) If the Unirac SOLARMOUNT system is used for mounting the modules, grounding is achieved using either a BURNDY Wiley WEEB-UMC or WEEB-UGC-1 grounding clip in combination with Unirac's Mid or End clamps and 1/4-20 bolt and flanged nut, torqued to 120 in-lbs. If the Solarmount-I system is used grounding is achieved with the UniRac UGC-2 grounding clips in combination with UniRac's Mid or End clamps and Sliders with a 1/4-20 bolt and flanged nut torqued to 120 in-lbs.

Note: Method 5 was evaluated to UL 2703 by TUV. As such, the use of these devices is not considered part of the UL Listing of these modules.

- 5) SunPower modules may also be grounded using a WEEB-9.5NL ground clip in between the module and supporting structure. This combination is secured with a 1/4" stainless steel rivet or a 1/4-20 by 3/4" zinc-plated bolt with zinc-plated K-nut torqued to min. 6 ft-lbs to secure the module to minimum 12 ga. G90 coated steel or Z-purlin, either painted or unpainted. The WEEB-9.5NL is for single use only.
- 6) Other grounding methods may be used in conjunction with a module mounting system tested to UL2703. For these installations, the SunPower module and frame style must be tested and part of the instructions for the listed mounting product. The SunPower module must be installed in accordance with these instructions as well as the mounting system's listed instructions.

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7) SunPower G5-frame modules may be grounded through the use of an InvisiMount[™] mid clamp that bonds the module frame to the InvisiMount[™] rail. InvisiMount[™] rail sections must be bonded and connected to a grounding conductor using methods and materials specified in the InvisiMount™ manual.

When using methods 2, 3, 4, 5 or 6 the module mounting structure must be grounded as per NEC 250. To ensure system safety and structural integrity, strict adherence to application-specific SunPower documentation is required.

4.4 System Grounding

Review the Table 2 below for the proper grounding techniques for the installation of your particular SunPower modules.

Table 2: Module Grounding Key

	Module Model Groundir	ng Key²	
SunPower P-Series, E-Series, X-Series, and NE modules have no grounding restrictions:		Legacy modules must be <i>positively</i> grounded:	
All model numbers starting with "SPR- PYY", "SPR-EYY" or "SPR-XYY"	SPR-ZZZNE-BLK-D SPR-ZZZNE-WHT-D	SPR-ZZZE-WHT-D SPR-ZZZ-WHT-D SPR-ZZZE-BLK-D SPR-ZZZ-BLK-D	

IMPORTANT! For optimal performance, SunPower modules listed above as needing positive grounding must be configured as described. Failure to comply with this requirement will reduce system performance and invalidate SunPower's Limited Power Warranty for PV Modules.

5.0 Module Mounting

The SunPower Limited Warranty for PV Modules is contingent upon modules being mounted in accordance with the requirements described in this section.

5.1 Site Considerations

SunPower modules should only be mounted in locations that meet the following requirements:

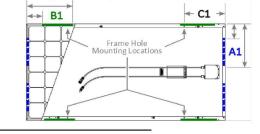
Operating Temperature: All SunPower modules must only be mounted in environments that ensure they will operate within the following temperatures:

Operating Temperature range	-40°C to +85 °C -40°F to +185 °F	
Ma. Ambient Temperature for VC modules	60 °C or 140 °F	

Care should be taken to provide ventilation behind or underneath the modules. especially in hot environments.

Design Strength: SunPower modules are designed to meet a maximum positive (or up/down, e.g. wind) and negative (or downward, e.g. static or snow load) design pressure described in the Table 3. Design strength of 2400Pa wind load corresponds approximately to a wind speed of 130 km/h (approximately ±800 Pa. per IEC reference) with a safety factor of 3 for gusty winds. Modules have also been evaluated by UL for a maximum negative or positive design load of 30 psf. Figure 1: Mounting locations for SunPower Modules shows where to mount to the module frame. Table 3 defines mounting options, attachment locations and resulting load rating achieved for each module configuration.

Figure 1: Mounting locations for SunPower modules



² YY is a number ranging from 15 to 22 and ZZZ is panel wattage.

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Table 3: Mounting Configurations and Load Resistance

10.000	odule	COLUMN AND	unting cor	-		Load rating ³
Confi	guration	(valid n	nounting lo	ocation i	n mm) Oasis	Wind (up & down) /
Module size	Frame type (frame color)	End mount (A1)	Pressure clamp or clip (B1)	Frame holes (C1)	Center mount <u>For</u> <u>Oasis</u> <u>Only</u>	Snow (down) / Cyclonic Wind (back) (units in Pa)
72 cell	G5 (black)		300-400			4000 / 8000 / NA
72 Cell	GS (DIACK)	50-300	50-400			4000 / 4000 / NA
96 cell	G5 (black)		300-400			3000 / 6000 / NA
96 Cell	GS (DIACK)	50-400	50-400			3000 / 3000 / NA
72 cell	G3 (black)	50-250	150-380	322		
96 cell	G3 (black)		150-380	322		2400 / 5400/ 7500
96 cell	Silver		150-380	322		
96 cell	Silver	50-350 ⁴				1300 / 2400 / 2700
128 cell	Any		400-460	433		2400 / 54005 / 7500
& P17-	Any				Center	2160 / 5100 / NA
COM	Any	50-350 ⁴				1300 / 2400 / 2700

supported along its entire length by BOS railing 5) Safety factor 1.06 is included

Excluded Operating Environments

Certain operating environments are not recommended for SunPower modules. and are excluded from the SunPower Limited Warranty.

Performance Series Mounting Orientation Commercial Performance Series (P-Series) modules are designed to be installed in landscape orientation. In landscape orientation, P-series modules maintain higher power under row to row shading and edge soiling.

5.2 Mounting Configurations

Modules integrated into or mounted over a roofing system must be mounted over a fire-resistant roof covering rated for the application. Modules may be mounted at any angle, from horizontal to vertical. To reduce soiling, modules should be mounted at a minimum of 10 degrees.

Residential (black) module frames have two profile types, G3 and G5. Commercial (silver) module frames have permanently attached stacking pins. Mounting system hardware used with commercial modules must account for the presence of these stacking pins. Mechanical specifications for modules are shown in Table

In order to prevent water from entering the junction box, which could present a safety hazard, modules should be oriented with the junction box in the uppermost position and not be mounted such that the cell faces downward (e.g. on a tracking structure that positions the modules with the junction box facing skyward during sleep mode).

For 128-cell and P- Series modules a minimum of 4" of clearance between the module frames and the structure (or grade) is required; for all other modules a minimum of 1.5" of clearance is required. The recommended clearance between installed modules is a minimum of ¼ inch distance.

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3) Safety factor of 1.67 has been included in wind load values, and 1.1 included in snow load values, unless otherwise noted. UL tested load rating is > 30psf (1436 Pa) with 1.5x safety factor for all mounting configurations. Cyclonic wind tested per AS/NZS4040.2 Static strength test regime, AS/NZS1170.2 Structural Design Actions - Wind Actions

4) In order to support load rating in the table, end mount requires that the short side frame is

The module is only UL Listed for use when its factory frame is fully intact. Do not remove or alter the module frame, and do not create additional mounting holes because doing so may compromise the integrity of the frame.

Modules may be mounted using the following methods only:

1) Frame Holes: Secure the module to the structure using the factory mounting holes. Four 1/4" stainless steel bolts, with nuts, washers, and lock washers are recommended per module; tightened to a min. torque of 10 in-

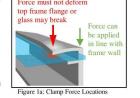
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SHEET NUMBER

lbs. Refer to Table 4 for the module dimensions and hole locations. This method has been certified by a third-party organization according to UL 1703. For frame hole mounting, modules must be secured using the holes located at 322mm from the short end of the module for 72 and 96 cell modules and 433mm from the end of the module for 128 cell modules. For carport installations the supporting structure has been pre-drilled. For 128 cell modules for carport assembly, modules must be secured using only the holes located 433mm from the ends of the module and hardware described above in Section 4.1, Item 5. See Figure 2 for carport assembly details.

2) Clamps or Clips: Mount the module with the IFF clips on the longer sides of the module. The centerline of the clips must be 50mm-400mm for G5 frame (150-380mm for G3 frame) from the corner of the module. Ensure that the clamps are of sufficient strength to allow for the maximum design pressure of the module. The IFF clip hardware must be tightened to a

torque of 35-45 in-lbs. Clamps that secure to the top of the frame must not deform the top flange. Clamps must apply force collinear with the 'wall' of the module frame and not only to the top flange, Clamps or installation procedures that put excessive force on the top flange will deform the frame, void the module



warranty and risk glass breakage. Figure 1a illustrates locations for top frame clamp force. Avoid clamping within 50mm of module corners to reduce risk of frame corner deflection and glass breakage. When clamping to the module frame, torque should never exceed 120 in-lbs to reduce chances of frame deformation. Maximum allowable torque may be less

than 120 in-lbs depending on clamp design. Mounting systems should be

- evaluated for compatibility before installing. End Mount: End mounting is the attachment of the shorter side of the 3) module frame to a supporting rail using IFF clips tightened to a torque of 35-45 in-lbs. The centerline of the clips must be 50-400mm from the corner of the module. The end-mounting rail and clips or clamps must be of sufficient strength to allow for the maximum design pressure of the module. Verify this capacity before installation.
- Everest Solar Mounting System: An Everest Solar Mid or End Clamp can be used to secure the shorter ends of the module. When using Everest Solar mounting hardware. The Everest Solar stainless M-K2 Slot nut is placed in the channel of the aluminum Dome D1000, Dome S1000 or Dome SD mounting component. The WEEB KMC grounding clip is placed under the bottom edge of the module. The Mid or End clamp is placed over the top edge of the module frame and secured to the M-K2 slot nut using a stainless M8 bolt and stainless Belleville washer tightened to a min. of 10.3 ft-lbs. A SunPower IFF clip #509206 may be substituted for the Everest Mid Clamp. but only when the modules are being installed using SunPower's D10 or S10 product. Two clamps must be used on each of the shorter ends of the module: on 72- and 96-cell modules mounted in landscape orientation only. 5)
- Helix Mounting System: See UL2703 Helix system installation manual for details.
- 6) SunPower-specified or SunPower-supplied mounting systems: Mount modules with strict adherence to SunPower documentation, using hardware systems supplied by or specified by SunPower.

5.3 Module Handling

Use gloves when handling modules. The module glass is sensitive to oils and abrasive surfaces, which may lead to scratches and irregular soiling. Do not place modules such that the glass comes in contact with abrasive surfaces, and minimize any contact with the glass in general. Do not place anything on the modules, even for a moment. Never lift or move the module using the cables or the junction box under any circumstances. Remove any fingerprints by washing the module glass as described in Section 6.0 below.

6.0 Maintenance and Cleaning

Trained SunPower dealer or trained SunPower support personnel should inspect all modules annually for safe electrical connections, sound mechanical connections, and freedom from corrosion.

Periodic cleaning of module glass has resulted in improved performance levels, especially in regions with low levels of annual precipitation: therefore SunPower recommends periodic cleaning of the modules.

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To clean a module, wash its glass surface with potable, non-heated water. Normal water pressure is adequate, but pressurized water (up to 1500 psi) may be used. Some fingerprints, stains, or accumulations of dirt on the glass may be removed with over-the-counter glass cleaners (such as Windex* or equivalent), or with a 3% soap-and-water solution. For smaller systems, wet the module glass with the solution, let it stand for five minutes, and then wet them again and use a soft sponge or seamless cloth to wipe the glass surface in a circular motion. For large systems, wet the modules with the cleaning solution, let them stand for five minutes, and then rinse them with high-pressure water or a soft squeegee. Do not use harsh industrial-strength cleaning materials such as scouring powder, steel wool, scrapers, blades, or other sharp instruments to clean the module glass. Use of such materials will void the product warranty.

Figure 2: Carport Assembly

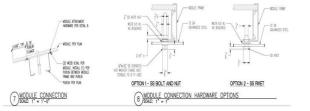
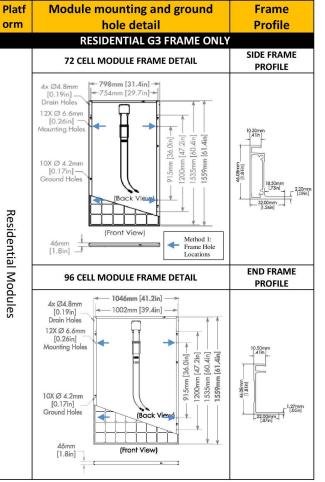
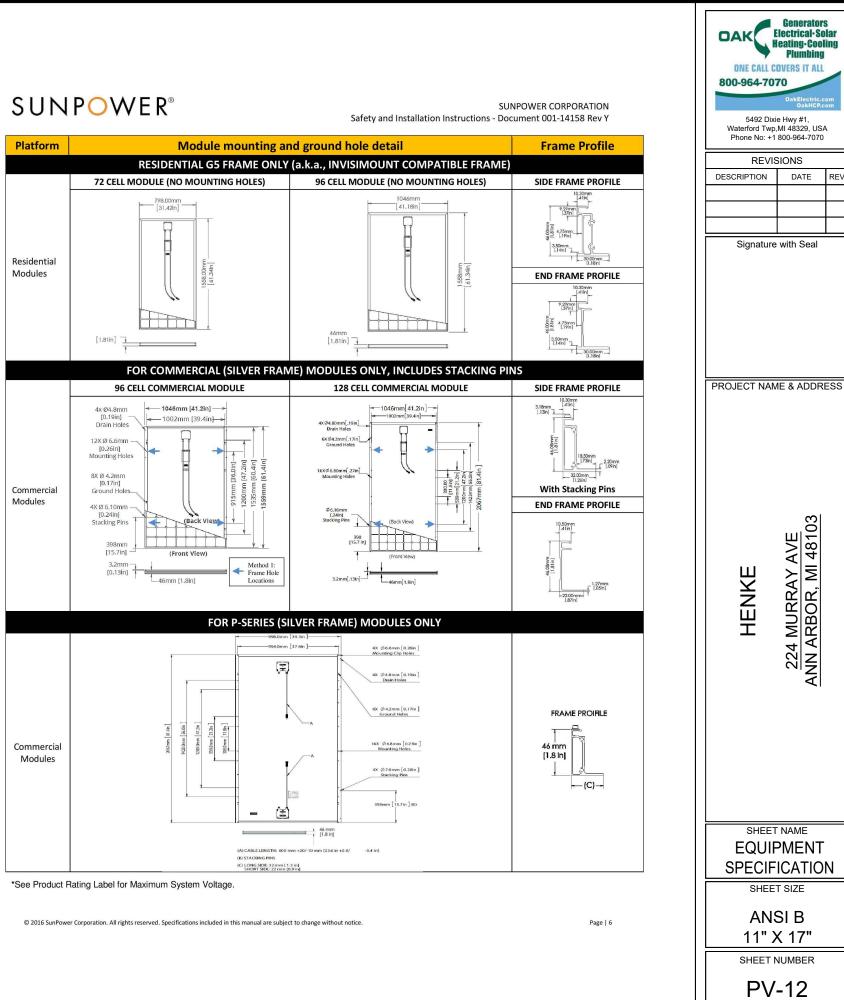


Table 4: Module Frame Details



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